



WHAT IT DOES:

Commonwealth Oil's **AquaComm™** is a general-purpose soluble oil, (water emulsifiable) cutting oil serving a variety of functions. **AquaComm™** does not stain aluminum and has excellent corrosion resistance. **AquaComm™** is typically used at a 20:1 dilution and does not contain active sulphur or chlorine extreme pressure agents.

WHERE TO USE IT:

AquaComm™ is effectively used in:

- Screw Machines
- Drilling
- Boring
- Milling
- Broaching
- Tapping
- Threading/Turning

PERFORMANCE BENEFITS:

AquaComm™ is especially formulated to provide the following benefits:

- Non-staining
- Good corrosion resistance
- General-purpose soluble oil typically used at a 20:1 dilution
- Does not contain active sulphur or chlorine extreme pressure agents
- Very reliable and economical.





TECHNICALLY SPEAKING:

Test	AquaComm™
Specific Gravity @ 20°C (68°F)	0.90
Lbs./U.S. Gallon	7.51
pH @ 5% Emulsion	9.2
% Phosphorus	Nil
% Chlorine	Nil
Refractive Index Multiplier	1.0
Refractive Index @ 5%	5.0
Refractive Index @ 10%	10.0

These are typical figures and do not constitute a specification.

Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



Available in Pails, Drums and One-Way Bulk Containers

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