



## AquaComm™ XP - Plus High Performance Soluble Oil



### WHAT IT DOES:

Commonwealth Oil's **AquaComm™ XP-Plus** is a high performance chlorinated soluble oil. **AquaComm™ XP-Plus** is formulated with an extra additive package for use in extreme machining applications. It does not stain aluminum and has excellent rust-protection on ferrous metals. **AquaComm™ XP-Plus** is stable under hard-water conditions and is resistant to "creaming." This soluble oil has high lubricity and added extreme pressure capabilities.

### WHERE TO USE IT:

**AquaComm™ XP-Plus** is effectively used in:

- Heavy duty to extreme machining
- Cutting operations
- Gun drilling or grinding applications
- Sawing and turning operations

### PERFORMANCE BENEFITS:

**AquaComm™ XP-Plus** is especially formulated to provide the following benefits:

- Non-staining to aluminum
- Excellent rust protection on ferrous metals
- High lubricity and added extreme pressure capabilities.
- New-generation emulsification package for better stability than conventional soluble oils
- Excellent hard-water stability and resistance to "creaming"



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## TECHNICALLY SPEAKING:

Test	AquaComm™ XP-Plus
Specific Gravity @ 20°C (68°F)	1.01
Lbs./U.S. Gallon	8.42
pH @ 5% Emulsion	8.80 ± 10%
% Phosphorus	Nil
% Chlorine	12.5
% Synthetic Ester	6.0
Refractive Index Multiplier	0.93
Refractive Index @ 5%	5.4
Refractive Index @ 10%	10.8

These are typical figures and do not constitute a specification.

### Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



**Available in Pails, Drums and One-Way Bulk Containers**