



CommDraw™ 220 Drawing Lubricant



WHAT IT DOES:

CommDraw™ 220 is a water soluble, non-chlorinated drawing lubricant that can be used as supplied for severe stamping operations. For less severe applications, **CommDraw™ 220** can be diluted with water at ratios from 1:1 to 10:1. This versatile product can be applied on either ferrous or non-ferrous metals and will give excellent long-term indoor rust protection.

WHERE TO USE IT:

CommDraw™ 220 is ideally suited for severe drawing operations such as: cross members, heavy brackets, and difficult valve covers. **CommDraw™ 220** dries to an oily, non-tacky film and is easily removed with warm water. It has a unique surfactant package that ensures excellent wetting on all metal surfaces, including those surfaces that have been previously coated with mill oil.

PERFORMANCE BENEFITS:

CommDraw™ 220 has been specifically formulated to deliver the following performance benefits:

- Because of its ability to cling to a metal surface, **CommDraw™ 220** will not “bead up” and roll off of the metal surface. This minimizes house-cleaning issues and maximizes the lubricant’s effectiveness.
- Can be applied by spray, roll, or dipped at the press.





TECHNICALLY SPEAKING:

Property	CommDraw™ 220
Appearance	Transparent amber solution
Odour	Slight
pH @ 10%	9.1
Viscosity, cSt @ 40°C	440
Density, lbs./US Gallon	8.7
Specific Gravity	1.04

These are typical figures and do not constitute a specification.

Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



Available in Pails, Drums and One-Way Bulk Containers

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