



Commonwealth Oil

Cool Blue™ Heavy Duty Tapping Fluid



WHAT IT DOES:

Commonwealth Oil's **Cool Blue™** Tapping Fluid is a highly fortified extreme pressure lubricant formulated specifically for rugged industrial tapping and drilling operations. **Cool Blue™** lubricates and cools cutting tools and work faces producing a high-quality surface finish. It cuts uniform threads to closer tolerances and dissipates heat rapidly.

Cool Blue's™ light colour and agreeable odour makes it simple and pleasant to use. No special safety procedures are required under normal working conditions.

Cool Blue™ DOES NOT CONTAIN 1-1-1 TRICHLOROETHANE, CARBON TETRACHLORIDE OR OTHER CHLORINATED COMPOUNDS.

WHERE TO USE IT:

Cool Blue™ can be used in a variety of industrial applications....

- Tapping, threading, milling or rolling
- Broaching - internal or external
- Reaming
- Gundrilling
- Drilling

PERFORMANCE BENEFITS:

Cool Blue™ has been especially formulated to deliver the following benefits:

- Especially useful when tapping beryllium, copper, bronze, brass, magnesium and aluminum
- Used for ferrous metals and where extra lubrication is required
- Dually lubricates and cools cutting tools and work faces producing a high-quality surface finish
- Highly fortified for extreme pressure lubrication
- Light colour and agreeable odours make it pleasant to use.



2080 FERRISS ROAD NORTH, HARROW, ONTARIO, CANADA N0R 1G0

519-738-3503 • 800-265-3689 • FAX- 519-738-3335 inquiries@commonwealthoil.com • www.commonwealthoil.com



TECHNICALLY SPEAKING:

Test	Cool Blue™
Viscosity: cSt @ 40°C	11.0 - 13.0
Appearance	Clear Blue Liquid
Odour	Mild Petroleum Odour
Copper Corrosion	1A
Flash Point, COC °C	> 135
Flash Point, COC °F	> 275
Chlorine	Nil
Sulfur	Nil
Density, lbs./US Gallon	7.18
Specific Gravity	0.86

These are typical figures and do not constitute a specification.

Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



Available in Pails, Drums and One-Way Bulk Containers

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