



## EDM Flushing Fluid™ (For Ram Type Machines)



### WHAT IT DOES:

Commonwealth Oil's **EDM Flushing Fluid™** is a quality fluid designed to serve as a Flushing Fluid for "die sinkers". EDM Flushing Fluid™ should be used only after the machine has been thoroughly cleaned, and before refilling with di-electric fluid.

### WHERE TO USE IT:

**EDM Flushing Fluid™** is designed for following applications:

- EDM RAM Type machines.
- Any application needing passive hydrocarbon cleaner

#### How to Use It:

Thoroughly clean your "Ram Type Die-Sinker" including tank, lines, and filter housings. Remove all filters from housings. Before installing new filters, fill the "die-sinker" with a sufficient volume of **EDM Flushing Fluid™** to allow the circulating pumps to cycle for approximately 30-45 minutes, and flush any previously unseen debris. Drain the fluid and flushed debris from the tank, and dispose in compliance with Government requirements and local regulations.

### PERFORMANCE BENEFITS:

**EDM Flushing Fluid™** is especially formulated to deliver the following performance benefits:

- Contains no chlorinated solvents.
- Better shop hygiene
- Clear, colourless and odourless liquid



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# EDM Flushing Fluid™

## TECHNICALLY SPEAKING:

Test	EDM Flushing Fluid™
Viscosity: cSt @ 40°C	3.5
Acid Number, mg KOH/g	< 0.01
Flash Point, COC °C	> 120
Flash Point, COC °F	> 248
Appearance	Clear, Colourless
Odour	Nil
Copper Corrosion	1A - 1B
Sulfur (Active)	Nil
Phosphorous	Nil
Chlorine	Nil
Surfactant	Nil
Density, lbs./US Gallon	7.155
Specific Gravity	0.860

These are typical figures and do not constitute a specification.

### Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



**Available in Pails, Drums and One-Way Bulk Containers**

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