



Commonwealth Oil

Honet™ HD Sulfurized Heavy Duty Cutting and Grinding Oil



WHAT IT DOES:

Commonwealth Oil's **Honet™ HD** is a high fat content, sulfurized, staining, non-chlorinated, high performance cutting and grinding oil for ferrous metals. Because this is an active sulfurized cutting and grinding oil, it should not be used when machining yellow metals including brass and copper.

WHERE TO USE IT:

Honet™ HD is recommended for machining ferrous metals.

- Grinding
- Turning
- Cutting
- Tapping
- Threading
- Honing

PERFORMANCE BENEFITS:

Honet™ HD was specifically formulated to deliver the following performance benefits:

- Non-chlorinated product
- Employs active sulfur technology
- Wide variety of applications



2080 FERRISS ROAD NORTH, HARROW, ONTARIO, CANADA N0R 1G0

519-738-3503 • 800-265-3689 • FAX- 519-738-3335 inquiries@commonwealthoil.com • www.commonwealthoil.com



TECHNICALLY SPEAKING:

Test	Honet™ HD
Viscosity: cSt @ 40°C	90.0
Appearance of Concentrate	Dark brown solution
Odour	Sulfur Odour
Flash Point, COC °C	> 150
Flash Point, COC °F	> 302
Total Sulfur	8.5%
Active Sulfur	3%
Chlorine	Nil
Copper Corrosion	4B - 4C
Density, lbs./US Gallon	7.51
Specific Gravity	0.90

These are typical figures and do not constitute a specification.

Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



Available in Pails, Drums and One-Way Bulk Containers

2080 FERRISS ROAD NORTH, HARROW, ONTARIO, CANADA N0R 1G0
 519-738-3503 • 800-265-3689 • FAX- 519-738-3335 inquiries@commonwealthoil.com • www.commonwealthoil.com