



Commonwealth Oil

Honet™ TC-FM

Semi-Synthetic, Inactive, Non-Staining,
Non-Chlorinated Cutting Oil



WHAT IT DOES:

Commonwealth Oil's **Honet™ TC-FM** is a high quality straight cutting oil designed to exhibit excellent performance in machining ferrous and non-ferrous metals. **Honet™ TC-FM** incorporates a special odour masking ingredient.

WHERE TO USE IT:

Honet™ TC is recommended for general machining light alloy steels, aluminum, copper and brass requiring straight oils.

- Grinding
- Turning
- Milling
- Tapping
- Threading
- Honing
- Drilling
- Gear Cutting

PERFORMANCE BENEFITS:

Honet™ TC is especially formulated to deliver the following benefits:

- Contains no chlorinated paraffins or 1,1,1 Trichloroethane
- Increased tool life
- Enhanced shop hygiene
- Improved surface finish
- Uninterrupted long term chemical stability
- Good filterability





TECHNICALLY SPEAKING:

Test	Honet™ TC-FM
Viscosity: cSt @ 40°C	4.7
Appearance	Pale Yellow Liquid
Odour	Petroleum Odour
Copper Corrosion	1A-1B
Flash Point, COC °C (°F)	> 120 (> 248)
Boiling Point °C (°F)	> 240 (> 464)
Freezing Point °C (°F)	< -18 (< 0)
Active Sulfur: %	Nil
Chlorine: %	Nil
Phosphorus: %	Nil
Density, lbs./US Gallon	7.093
Specific Gravity	0.85

These are typical figures and do not constitute a specification.

Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



Available in Pails, Drums and One-Way Bulk Containers