



Commonwealth Oil

Stalwart Lubeway ISO Viscosity Grades 32 & 68



WHAT IT DOES:

In an effort to cut costs and simplify design, many machine manufacturers today have a common sump for their hydraulic oil and way lubricant. This requires the formulation of a dual-purpose fluid that will perform both tasks, without sacrificing machine life span.

WHERE TO USE IT:

Stalwart Lubeway oils are recommended where machine tool applications specify a dual-purpose hydraulic/waylube fluid. Some typical applications would be:

- Vertical and horizontal milling machines
- Shapers
- Grinders

PERFORMANCE BENEFITS:

Smooth Table Motion: With the special friction modifiers compounded into our Lubeway Oils the operator may never experience "stick-slip".

Rust and Corrosion: The special rust and corrosion inhibitors blended in will help keep exposed machine surfaces protected when the machine sits dormant for extended periods of time.

Trouble free: Because of our careful selection of additives and high Viscosity Index (VI) base oils your valves and pumps should need less maintenance.

Bijur Approvals: Both **Stalwart Lubeway ISO 32 & 68** are approved for use in Bijur Lubricating Systems



Stalwart Lubeway

ISO Viscosity Grade 32 & 68



TECHNICALLY SPEAKING:

Test	Stalwart Lubeway 32	Stalwart Lubeway 68
Viscosity: cSt @ 40°C	32.0	68.0
Viscosity: cSt @ 100°C	5.3	8.6
Viscosity: SUS @ 100°C	150.5	315
Viscosity: SUS @ 210°C	43.6	54.4
Viscosity Index	98.3	97.5
Flash Point, COC °C	>205	>225
Flash Point, COC °F	>401	>437
Pour Point °C	-30	-13
Pour Point °F	-22	8
Density, lbs./US Gallon	7.16	7.22
Specific Gravity	0.860	0.868

These are typical figures and do not constitute a specification.

Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



Available in Pails, Drums and One-Way Bulk Containers

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