

Commdraw™ 365

Drawing and Stamping Compound



WHAT IT DOES:

Commdraw™ 365 is a versatile, concentrated liquid drawing and stamping compound designed for use in medium to heavy duty applications. **Commdraw™ 365** utilizes a new technology in synthetic lubrication to give good results in difficult applications. **Commdraw™ 365** is formulated to be chlorine free.

WHERE TO USE IT:

Commdraw™ 365 is used in many automotive applications. Prodraw passes ASTM D1735 humidity corrosion testing. **Commdraw™ 365** can be applied by brush, drip, roller, spray or flood. A dilution of 3 or 4:1 is frequently used for deep draws on 3/16 inch steel.

PERFORMANCE BENEFITS:

Commdraw™ 365 has been specifically formulated to deliver the following performance benefits:

- High lubricity lowers frictional heat and improves die life.
- Parts formed with **Commdraw™ 365** are frequently cooler after drawing than when drawn with other oil or synthetic lubricants.
- The film left on the part will not interfere with welding operations as will oil based lubricants.
- Passes ASTM D1735 humidity corrosion testing.



2080 FERRISS ROAD NORTH, HARROW, ONTARIO, CANADA N0R 1G0

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TECHNICALLY SPEAKING:

Property	Commdraw™ 365
Appearance	Light green solution
Odour	Slight
pH, concentrate	8.7
Chlorine	None
Refractive Index (RI) Factor	Multiply RI by 2.5 for concentration %
RI for 5% emulsion	2.0
RI for 10% emulsion	4.0
Density, lbs./US Gallon	8.9
Specific Gravity	1.07

These are typical figures and do not constitute a specification.

Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



Available in Pails, Drums and One-Way Bulk Containers

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