

Procut Gundrill C

Active Sulfurized Cutting Oil



WHAT IT DOES:

Commonwealth Oil's **Procut Gundrill C** cutting oil is an active sulphur, staining, non-chlorinated, high performance gundrilling oil for ferrous metals. Because this is an active, sulfurized gundrilling oil, it should not be used when machining yellow metals including brass, bronze and copper.

WHERE TO USE IT:

Procut Gundrill C can be used in the following applications:

- Gundrill Operations
- Milling
- Screw Machines
- Reaming
- Turning
- Boring
- Thread Rolling
- Broaching
- Tapping
- Threading

PERFORMANCE BENEFITS:

Procut Gundrill C is especially formulated to deliver the following results:

- Active, non-chlorinated cutting oil
- Provides superior lubrication for high stock removal in demanding operations
- Pleasant odour
- Great for ferrous metals
- Improves the surface finish over most chlorinated cutting oils
- Low viscosity will help to quickly flush chips
- Low mist to help protect the operators
- Light coloured for excellent work piece and tool visibility
- Uses innovative EP technology for machining tougher alloys
- Has none of the disposal issues connected with the use of chlorinated components



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Procut Gundrill C Cutting Oil



TECHNICALLY SPEAKING:

Test	Procut Gundrill C
Viscosity: cSt @ 40°C	22
Flash Point, COC °C	> 160
Flash Point, COC °F	> 320
% Sulfur	1.7
% Fat	6.0
% Chlorine	None
Copper Corrosion	4C
Falex E.P. Lbs. (ASTM D-3233)	1500
Density, lbs./US Gallon	7.2
Specific Gravity	0.86

These are typical figures and do not constitute a specification.

Handling & Safety Information

For information on the safe handling and use of this product, refer to its Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



Available in Pails, Drums and One-Way Bulk Containers

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